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100 Line

100 Line Basecoat Variant Interior

Application: Variant for Interior finish.
Please see Glasurit Know How module "INTERIOR COLOR PROCESS – 100 Line".

100:10:50			
	Mixing Ratio	100 % by weight	100 Line Solids or Metallic (according to mixing formula)
	Hardener	10 % by weight	100-IC 550
	Reducer	50 % by weight	100-IC 660 Stir IMMEDIATELY after adding!
	Spray viscosity at 20°C	DIN 4:	Potlife at 20°C 2 h

Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2
Nozzle size		1.3-1.4
Number of spray coats		1 full coat + 1 "Finish coat" applied wet-on-wet
Flash off at 20°C	min	5 min flash-off after the "Finish coat"
Film thickness	µm	10-15
Application Remark	Spraying pressure = inlet pressure The setup depends on the spray gun supplier, please refer to the Glasurit Know How module "BASIC KNOWLEDGE – BODYSHOP EQUIPMENT" for detailed information.	

	Drying at 60°C	20 min after flash off
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Safety advice:

The products are suitable for professional use only. It cannot be ruled out that this product contains particles < 0.1 µm.
2004/42/IIIB(d)(420)249: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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