

# 100 Line

## Variant Factory Pack



A brand of BASF –  
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**Application:** Mixture of 100 Line mixed tinters with mixing clear 100-M 10 / 100-M 20.  
Please observe the mixing ratio on the label.  
Mixture will keep for six months when stored in closed plastic containers or cans coated inside.



### Paint System

Please see Glasurit Know How module "Glasurit 100 Line".

2:1



### Mixing Ratio

100 % by volume

100 Line  
Factory pack



### Reducer

50 % by volume

100-E 5  
(acc. to mixing formula)  
Stir IMMEDIATELY after adding!

### Application:



Compliant gravity-feed spray  
gun



HVLP spray gun

### Application pressure

2 bar

### Nozzle size

1.3-1.4

### Number of spray coats

1 full coat + 1 "Finish coat" applied wet-on-wet

### Flash off at 20°C

Flash off until the surface is completely mat after the "Finish coat".

### Film thickness

10-15 µm

### Application Remark

Spraying pressure = inlet pressure  
The setup depends on the spray gun supplier, please refer to the Glasurit Know How module "BASIC KNOWLEDGE – BODYSHOP EQUIPMENT" for detailed information.



### Infrared (short wave)

Surface temperature 40 - 50°C (max. 60°C) until mat surface and cooling.

### Safety advice:

The products are suitable for professional use only. It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(d)(420)249:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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