




# 100 Line



## 100 Line Basecoat Variant Interior



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**Application:** Variant for Interior finish.  
Please see Glasurit Know How module "INTERIOR COLOR PROCESS – 100 Line".

	<b>100:10:50</b>		
	<b>Mixing Ratio</b>	100 % by weight	100 Line Solids or Metallic (according to mixing formula)
	<b>Hardener</b>	10 % by weight	100-IC 550
	<b>Reducer</b>	50 % by weight	100-IC 660 Stir IMMEDIATELY after adding!
	<b>Potlife at 20°C</b>	2 h	

<b>Application:</b>	 <b>Compliant gravity-feed spray gun</b>	 <b>HVLP spray gun</b>
<b>Application pressure</b>	2 bar	
<b>Nozzle size</b>	1.3-1.4	
<b>Number of spray coats</b>	1 full coat + 1 "Finish coat" applied wet-on-wet	
<b>Flash off at 20°C</b>	5 min flash-off after the "Finish coat"	
<b>Film thickness</b>	10-15 µm	
<b>Application Remark</b>	Spraying pressure = inlet pressure The setup depends on the spray gun supplier, please refer to the Glasurit Know How module "BASIC KNOWLEDGE – BODYSHOP EQUIPMENT" for detailed information.	

	<b>Drying at 60°C</b>	20 min after flash off
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**Safety advice:**

The products are suitable for professional use only. It cannot be ruled out that this product contains particles < 0.1 µm.  
**2004/42/IIIB(d)(420)249:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.  
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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