

22 Line MC600

Variant 522-345



A brand of BASF –
We create chemistry

Handling



Potlife at 20°C:

6 hours (with 929-63)

4 hours (with 929-61)



Mixing Ratio PreMix

100 % by volume 22 Line MC600

100 % by volume 522-345

Example mix:

Required weight according to mixing formula or max. 100% by volume of 522-345 can be added to achieve desired finish.

3:1:1



Mixing Ratio

100 % by volume PreMix



Hardener

33 % by volume 929-61, -63, -64



Reducer

33 % by volume 352-10, -30, -40



Spray viscosity at 20°C

DIN 4: 16-18 s

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3
Number of spray coats	2	
Flash off at 20°C	Flash off until mat after each spray coat and before baking.	
Film thickness	50-70 µm	

	Drying	929-61	929-63
	Drying at 20°C	6 h	10 h
	Drying at 60°C	20 min	30 min
	Infrared (short wave)	8 min	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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