22 Line MC600

Variant 522-78



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Application:	Additive 522-78 to be used when 22 VOC MC600 is applied by brush or roll.	
Key Features:	For brush and roller application, mix 22 VOC MC600 topcoats with 929-13 only. Other hardeners will thin the product too much. 522-78 improves the flow properties of 22 Line VOC topcoats and prevents aeration in the applied film.	
Remarks:	Only partly suitable when large areas are to be refinished as ready-for-use material dries very fast on the surface.	

Handling



Number of coats 2 - 3 Film thickness 50 - 70 µm

	Mixing Ratio	100 % by volume	22 Line MC600
A	Hardener	33 % by volume	929-13
\mathbb{A}	Reducer	5 % by volume	522-78
	Potlife at 20°C	1 h	
	Drying at 20°C	8 h	
Ŭ	Drying at 60°C	30 min	
R	Infrared (short wave)	8 min	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

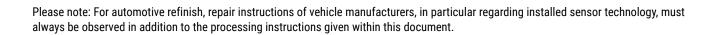
2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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