

22 Line VOC

Variant 522-345



A brand of BASF –
We create chemistry

Handling



Potlife at 20°C:

6 hours (with 929-33)

4 hours (with 929-31)



Mixing Ratio PreMix

100 % by volume 22 Line VOC

100 % by volume 522-345

Example mix:

Required weight according to mixing formula or max 100% by volume of 522-345 can be added to achieve desired finish.

2:1+10 %



Mixing Ratio

100 % by volume PreMix



Hardener

50 % by volume 929-31, -33



Reducer

10 % by volume 352-50, -91



Spray viscosity at 20°C

DIN 4: 16-18 s

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.



The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



22 Line VOC

Variant 522-345



A brand of BASF –
We create chemistry

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3
Number of spray coats	2	
Flash off at 20°C	Flash off until mat after each spray coat and before baking.	
Film thickness	50-70 µm	

	Drying	929-31	929-33
	Drying at 20°C	6 h	10 h
	Drying at 60°C	20 min	30 min
	Infrared (short wave)	8 min	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.