

# 22 Line

Variant with 522-78



A brand of BASF –  
We create chemistry

<b>Application:</b>	Additive 522-78 to be used when 22 line is applied by brush or roll.
<b>Key Features:</b>	For brush and roller application, mix 22 line topcoats with 929-13 only. Other hardeners will thin the product too much. 522-78 improves the flow properties of 22 Line topcoats and prevents aeration in the applied film.
<b>Remarks:</b>	Only <b>partly</b> suitable when large areas are to be refinished as ready-for-use material dries very fast on the surface.

## Handling



Number of coats 2 - 3  
Film thickness 50 - 70 µm



**Mixing Ratio**                      100 % by volume                      22 Line  
(Weight according to mixing formula)



**Hardener**                              25 % by volume                              929-13



**Reducer**                                522-78  
max. 5 % by volume

**Potlife at 20°C**                      1 h



**Drying at 20°C**                      8 h

**Drying at 60°C**                      30 min



**Infrared (short wave)**              8 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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