

22 Line





Variant 523-15





A brand of BASF –
We create chemistry

Key Features:

- Reduction of drying times
- Improves surface drying and curing performance as well as tape resistance

		2:1+10 %	
	Mixing Ratio	100 % by volume	22 Line
	Hardener	50 % by volume	929-91, -93
	Reducer	10 % by volume	523-15
	Spray viscosity at 20°C	DIN 4: 20-24 s	
	Potlife at 20°C	30 min	

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3
Number of spray coats	2	
Flash off at 20°C	intermediate flash off app. 5 min.	
Film thickness	50-70 µm	
Application Remark	Alternatively: 1/2 + 1 spray coat can be applied to vertical surfaces no flash off between coats required. (approx. 50 µm)	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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Drying at 20°C 4 h

Drying at 60°C 15 min



Infrared (short wave) 6 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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