

90-M 50

90 Line blending clear






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Application: 90-M 50 Blending Clear is used for blending in metallic and solid colour 90 Line water-borne basecoats

Key Features: It helps to achieve a smooth homogeneous overspray area in the fade-out zone, avoiding dark shadows around the repair area.

Remarks: The spray gun can be used for 90-M 50 Blending Clear and 90 Line Basecoat without having to be cleaned in between.

		2:1	
	Mixing Ratio	100 % by volume	90-M 50
	Reducer	50 % by volume	93-E 3, -E 3 slow
	Potlife at 20°C	1 days	

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	2 bar
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4 mm	1.3
Number of spray coats	Application without intermediate flash off time with two coats. In this case the second coat will overlap the first coat to achieve a smoother edge.	
Flash off at 20°C	Blending clear 90-M 50 is never flashed-off until mat before the blend-in repair with 90 Line has been completed.	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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