

923-155

Variant 523-15



A brand of BASF –
We create chemistry

Application:

Drying accelerator for Glasurit standard clears.

Key Features:

- Reduction of drying times
- Improves surface drying and curing performance as well as tape resistance

Remarks:

Potlife at 20°C: 45 - 120 min., depending on product used



Spreading rate 220 m²/l at 1 µm

2:1+10 %



Mixing Ratio 100 % by volume 923-155



Hardener 50 % by volume 929-91, -93



Reducer 10 % by volume 523-15



Spray viscosity at 20°C DIN 4: 16-18 s **Potlife at 20°C** 45 min

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure bar

2

Nozzle pressure bar

0.7

Nozzle size

1.3-1.4

1.3

Number of spray coats

2

Flash off at 20°C min

approx. 5 minutes after each spraycoat

Film thickness µm

40-60

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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Drying at 20°C 3 h

Drying at 60°C 20 min



Infrared (short wave) 6 min

Infrared (medium wave) 8-12 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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