

923-525

Non VOC Clear



A brand of BASF –
We create chemistry

Application: **Only available in the region Asia / Pacific.**
MS clear for applications ranging from repair of individual panels to overall resprays.

Key Features: Fast drying; good polishing behaviour and tape resistance, good quality finish.

Remarks: Select hardener and reducer according to ambient temperature and size of object to be painted.

2:1+10 %



Mixing Ratio

100 % by volume 923-525



Hardener

50 % by volume 929-91, -93, -94



Reducer

10 % by volume 352-91, -50, -216



Spray viscosity at 20°C

DIN 4: 15-19 s **Potlife at 20°C** 3 h

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure bar

2

Nozzle pressure bar

0.7

Nozzle size

1.3-1.4

1.3

Number of spray coats

2

Flash off at 20°C min

approx. 0 - 5 minutes between spray coats

Film thickness µm

50-60

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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Drying at 20°C 4 h

Drying at 40°C 55 min

Drying at 60°C 25 min



Infrared (short wave) 6-8 min

Infrared (medium wave) 8-12 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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