



A brand of BASF –
We create chemistry

1006-26

Sprayable Body Filler - Grey - low application temperature

- Application:** Fine putty/body filler for spray application on bare metal and well-cured old paintwork
- Key Features:** High filling capacity, application of thick coats possible
- Remarks:**
- Mix ratio listed is for use at temperature below 60°F / 15°C
 - Remove all rust prior to application.
 - Do not apply 1006-26 on acid treated surfaces or etch primers (283-).
 - Aluminum and galvanized steel must be preprimed with Epoxy Primers (801-).
 - In order to obtain good resistance to humidity, prime or seal 1006-26 prior to topcoating.
 - Store 1006-26 in a cool place.
 - Shelf life - 8 months at 68°F/20°C
 - Brushing of this product is possible.

VOC ready for use 250 g/l 2.1 lb/gal



Mixing Ratio 1.4 kg 1006-26



Hardener 75 ml 948-22
at temperature below 60°F / 15°C

Potlife at 68°F / 20°C 20 min

Application: **Compliant gravity-feed spray gun** **HVLP spray gun**

Nozzle pressure 10 psi

Nozzle size 2.5-3 mm

Number of spraycoats 3-5

Film thickness 6-12 mil
If film thickness of > 12 mils is required, a second application of 1006-26 can be applied without intermediate sanding after having dried the first layer

Application remark *max of 10 psi nozzle pressure

Safety advice:

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Safety Data Sheet (SDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.

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Drying at 68°F / 20°C 3-4 h

Drying at 140°F / 60°C 30 min



Infrared (short wave) 10 min

Infrared (medium wave) 15 min



Orbital sanding, dry

P150, guide coat, then finish sand with P240.
DO NOT WET SAND!

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document

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