

285-49


HS Non-Sanding Sealer - Black - Tinted with 568-408







A brand of BASF –
We create chemistry

- Application:** Wet-on-wet sealer for economical repairs.
- Key Features:** To get different grey colors, mix 285-49 with 285-38 Glasurit Non-Sanding Sealer white. Color formulations are available.
- Remarks:**
- Before filler application, fine sand body-filled areas and old paintwork with 280 - 320 (dry). Use Guide Coat.
 - Glasurit 285-49 will provide adequate adhesion and corrosion protection over steel and aluminum. For areas larger than 1 inch x 1 inch, Glasurit 285-49 should be applied over Glasurit 283-155 Etching Primer or Glasurit 801- Epoxy Primers.

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|--------------------------|---------|------------|
| VOC ready for use | 540 g/l | 4.5 lb/gal |
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|---|-----------------------------|---------------------|---------|
|  | Mixing Ratio Pre-Mix | 100 parts by volume | 285-49 |
| | | 10 parts by volume | 568-408 |

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|---|---------------------------------------|---------------------|--------------|
| | | 2:1+30 % | |
|  | Mixing Ratio | 100 parts by volume | Pre-Mix |
|  | Hardener | 50 parts by volume | 929-51, -53 |
|  | Reducer | 30 parts by volume | 352-91, -216 |
|  | Spray viscosity at 68°F / 20°C | DIN 4: | 16-18 s |
| | Potlife at 68°F / 20°C | 2 h | |

Safety advice:



Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Safety Data Sheet (SDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.

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| Application: |  Compliant gravity-feed spray gun |  HVLP spray gun |
|---------------------------------|--|--|
| Nozzle pressure | | 10 psi |
| Nozzle size | | 1.3-1.4 mm |
| Number of spraycoats | 2 (one on body-filled area and one on entire surface to be painted) | |
| Flash-off at 68°F / 20°C | 10-20 min (10 min - solids 15-20 min topcoat / basecoat metallics (matte)) | |
| Film thickness | 0.8-1.4 mil | |

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document

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