

55-Line

Basecoat Metallic / Solid - Interior



A brand of BASF –
We create chemistry

Application: Basecoat to be used in interior applications, clearcoat is not necessary.
Remarks: See Glasurit Know How (knowhow.glasurit.com/us) for more information on 55 Line interior process.

VOC ready for use 865 g/l 7.2 lb/gal

10:1:4



Mixing Ratio 100 parts by volume 55 Line



Hardener 10 parts by volume 355-55



Reducer 40 parts by volume 352-50, -91, -216



Spray viscosity at 68°F / 20°C DIN 4: 17-22 s

Potlife at 68°F / 20°C 24 h

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Nozzle pressure

10 psi

Nozzle size

1.2-1.4 mm

Number of spraycoats

2 (to hiding) plus 1/2 to match effect

Flash-off at 68°F / 20°C

5-10 min
between coats or until matte

Film thickness

0.6-0.8 mil
(1.5 mils max.)

Safety advice:

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Safety Data Sheet (SDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.

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Drying at 68°F / 20°C 20 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document

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