

801-73

Low VOC Epoxy Primer - as a primer sealer



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- Application:** Low VOC Epoxy Primer Sealer.
- Key Features:** Primer sealer for properly prepared galvanized sheets, aluminum and bare metal. Excellent corrosion protection, high filling ability, good solvent resistance and hold out of topcoat.
- Remarks:**
- Chromate-free
 - With air drying a minimum temperature of 60°F/15°C is required.
 - Prior to refinishing, remove all corrosion (e.g. rust) by blasting or sanding.

VOC ready for use 240 g/l 2 lb/gal

4:1:1



Mixing Ratio

100 parts by volume 801-73



Hardener

25 parts by volume 965-61



Reducer

25 parts by volume 352-25, -45



Spray viscosity at 68°F / 20°C

DIN 4: 18-20 s

Potlife at 68°F / 20°C

8 h

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Nozzle pressure

10 psi

Nozzle size

1.5 mm

Number of spraycoats

1
medium wet coat

Flash-off at 68°F / 20°C

60 min

Film thickness

1 mil

Safety advice:

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Safety Data Sheet (SDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document

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