

839-20



Double Plus Body Filler - White





A brand of BASF –
We create chemistry

- Application:** A high-solids coarse and fine putty for use on bare metal, galvanized steel and aluminum.
- Key Features:** Fast drying, easy to sand, good adhesion.
- Remarks:**
- Remove all corrosion and rust beforehand by sanding or blasting.
 - Sand damaged parts to bare metal; use 839-20 on bare metal only.
 - Do not use 839-20 on acid treated surfaces or on etch primers (283-).
 - Before use, mix 839-20 and 948-36 well without leaving streaks of hardener.
 - Do not exceed 3% hardener; excess peroxide can cause discoloration in the finish.
 - Must prime or seal 839-20 prior to topcoating

VOC ready for use 60 g/l 0.5 lb/gal

	Mixing Ratio	100 % by weight	839-20
	Hardener	2-3 % by weight	948-36
	Potlife at 68°F / 20°C	4 min	

	Drying at 68°F / 20°C	20-30 min
	Infrared (short wave)	3-5 min

	Orbital sanding, dry	80-150, guide coat then finish sand with 240-320
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document

Safety advice:

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Safety Data Sheet (SDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.