

# 90-M5

## Blending Clear



A brand of BASF –  
We create chemistry

- Application:** Blending Clear 90-M5 is used for blending in 90-Line waterborne basecoats. In addition, 90-M5 is used in some 90-Line 3-stage colors to achieve a translucent effect.
- Key Features:** This Blending Clear helps to achieve a smooth homogeneous overspray area in the fade-out zone, avoiding dark shadows around the repair area.
- Remarks:**
- The same spray gun can be used for Glasurit 90-M5 Blending Clear and 90-Line basecoat without having to be cleaned in between
  - Shelf life is 12 months from the date of manufacture.

**VOC ready for use**                      420 g/l              3.5 lb/gal

**2:1**



**Mixing Ratio**

100 parts by volume              90-M 5



**Reducer**

50 parts by volume              93-E 3



**Spray viscosity at 68°F / 20°C**

DIN 4:              18-22 s

**Application:**

 **HVLP spray gun**

**Nozzle pressure**

10 psi

**Nozzle size**

1.3 mm

**Number of spraycoats**

1  
wet coat

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document

**Safety advice:**

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Safety Data Sheet (SDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.