

# 923-27

## Rocker Guard








A brand of BASF –  
We create chemistry

**Application:** Texture clear for 55- and 90-Line basecoat/clearcoat systems and under low VOC clearcoats.

- Remarks:**
- Choose hardener according to temperature and size of object to be painted.
  - Must be clearcoated.
  - Should be clearcoated within 30 minutes.

<b>VOC ready for use</b>	250 g/l	2 lb/gal
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	<b>2:1</b>		
	<b>Mixing Ratio</b>	100 parts by volume	923-27
	<b>Hardener</b>	50 parts by volume	929-100, -130
	<b>Spray viscosity at 68°F / 20°C</b>	DIN 4: 50 s	
	<b>Potlife at 68°F / 20°C</b>	1.5 h	

<b>Application:</b>	 <b>Compliant gravity-feed spray gun</b>	 <b>HVLP spray gun</b>
<b>Application pressure</b>	20-29 psi	
<b>Nozzle pressure</b>	8 psi	
<b>Nozzle size</b>	1.7 mm	
<b>Number of spraycoats</b>	2	
<b>Flash-off at 68°F / 20°C</b>	5 mins. between coats 10-20 mins. before clearcoating	
<b>Film thickness</b>	1-2 mil	

**Safety advice:**

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Safety Data Sheet (SDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.

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**Drying at 68°F / 20°C**

5 h  
(after clearcoating)

**Drying at 140°F / 60°C**

30 min  
(after clearcoating)

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document

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05/2022