

# 934-40

Low VOC 1K Adhesion Promoter



A brand of BASF –  
We create chemistry

- Application:** Adhesion promoter for plastics.
- Key Features:** Multi-purpose adhesion promoter suitable for all paintable plastics on cars.
- Remarks:**
- Suitable primer surfacers: Glasurit 285- \* HS fillers/primer fillers. Add 522-333 Low VOC Elastifier Additive according to the product TDS.
  - **Shake 15 to 30 seconds before each use.**
  - See Glasurit Know How (<https://knowhow.glasurit.com/us>) for proper plastic substrate cleaning and preparation procedures.
  - Suitable for both raw plastic as well as (non-soluble) primed plastic.

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**VOC ready for use**                      540 g/l                      4.5 lb/gal

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**Mixing Ratio**

Ready for use

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**Application:**



**Compliant gravity-feed spray gun**



**HVLP spray gun**

**Nozzle pressure**

10 psi

**Nozzle size**

1.2-1.3 mm

**Number of spraycoats**

1-2 (entire part should be covered with medium wet coats)

**Flash-off at 68°F / 20°C**

10-15 min  
prior to filler or topcoat application

**Film thickness**

0.2-0.4 mil

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document

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**Safety advice:**

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Safety Data Sheet (SDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.