

934-70

2K One-Step Plastics Adhesion Promoter - Low VOC version



A brand of BASF –
We create chemistry

- Application:** Adhesion promoter for repair of all paintable plastics on cars.
- Key Features:** Good adhesion on all paintable plastics used in car production. Suitable for use as an adhesion promoter in basecoat systems.
- Remarks:**
- 30 minutes of forced drying at 140°F / 60°C are necessary when more than one coat is applied.
 - See Glasurit Know How (<https://knowhow.glasurit.com/us>) for proper plastic substrate cleaning and preparation procedures.
 - Suitable for both raw plastic as well as (non-soluble) primed plastic.
 - 934-70 can not be used over 'pure' polypropylene or polyethylene.

VOC ready for use 540 g/l 4.5 lb/gal

4:1:1



Mixing Ratio

100 parts by volume 934-70



Hardener

25 parts by volume 929-100, -105, -115, -120, -130



Reducer

25 parts by volume 352-50, -91, -102, -216, -319



Spray viscosity at 68°F / 20°C

DIN 4: 16-18 s

Potlife at 68°F / 20°C

8 h

Safety advice:



Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Safety Data Sheet (SDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.

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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Nozzle pressure		10 psi
Nozzle size		1.2-1.3 mm
Number of spraycoats	1 light coat	
Flash-off at 68°F / 20°C	30 min	
Film thickness	0.5 mil	

If using this product as an ad pro / sealer to fill imperfections:

- Application remark**
- Number of spray coats: 1 light coat plus 1 medium wet coat
 - Film thickness: 1 mil plus
 - Drying at 140°F / 60°C: 30 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document

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