

934-70

2K One-Step Plastics Adhesion Promoter







A brand of BASF –
We create chemistry

- Application:** Adhesion promoter for repair of all paintable plastics on cars.
- Key Features:** Good adhesion on all paintable plastics used in car production. Suitable for use as an adhesion promoter in three stage systems.
- Remarks:**
- 30 minutes of forced drying at 140°F/60°C are necessary when more than one coat is applied.
 - See Glasurit Know How (<https://knowhow.glasurit.com/us>) plastic substrate cleaning and preparation procedures.
 - Suitable for both raw plastic as well as (non-soluble) primed plastic.
 - 934-70 can not be used over 'pure' polypropylene or polyethylene.

VOC ready for use 580 g/l 4.8 lb/gal

4:1:1

	Mixing Ratio	100 parts by volume	934-70
	Hardener	25 parts by volume	929-53
	Reducer	25 parts by volume	352-50, -91
	Spray viscosity at 68°F / 20°C	DIN 4:	17-19 s
	Potlife at 68°F / 20°C	8 h	

Safety advice:



Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous and should be used according to label directions and technical data information. Appropriate respiratory protection should be worn at all times while products are in use - read product label and Safety Data Sheet (SDS) for specific details. Statements and methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only and are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.

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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Nozzle pressure		10 psi
Nozzle size		1.2-1.3 mm
Number of spraycoats	1 minimum	
Flash-off at 68°F / 20°C	20 min	
Film thickness	0.5 mil minimum	
If >1 coat is applied:		
Application remark	<ul style="list-style-type: none"> • Film thickness: 1.0 mil minimum • Drying at 140°F / 60°C: 30 min 	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document

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