





22-AT 9050



Eco Balance 22 Line black



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Application: AraClass - Eco Balance 22 Line ready mixed color.
Key Features: Eco effectiveness topcoat - black.
Remarks: Select AraClass hardener and AraClass reducer according to ambient temperature and size of object to be painted.

| | | | | | |
|---|--------------------------------|-----------------|--|------------------------|-----|
| | | 3:1:1 | | | |
|  | Mixing Ratio | 100 % by volume | 22-AT 9050 | | |
|  | Hardener | 33 % by volume | A-H-410, -H-430, -H-440 Eco Balance top coat hardener | | |
|  | Reducer | 33 % by volume | A-R-110, -R-120, -R-130 Eco Balance reducer | | |
|  | Spray viscosity at 20°C | DIN 4: | 18-22 s | Potlife at 20°C | 2 h |

| | | | |
|------------------------------|------------|---|---|
| Application: | |  Compliant gravity-feed spray gun |  HVLP spray gun |
| Application pressure | bar | 2 | 2 |
| Nozzle pressure | bar | | 0.7 |
| Nozzle size | | 1.3-1.4 | 1.3 |
| Number of spray coats | | 2 | |
| Flash off at 20°C | min | approx. 5 minutes after each spray coat | |
| Film thickness | µm | 50-70 | |
| Application Remark | | Alternatively: 1 ½ spray coats (no flash-off between coats required). | |

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Drying at 20°C 8 h
Drying at 60°C 30 min



Infrared (short wave) 8 min

Drying Remark Drying times can be influenced by the selection of hardener, reducer and application.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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