





A-C-20



Variant with A-A-10 Eco Balance speed additive



A brand of BASF –
We create chemistry

Application: A-C-20 Eco Balance clear coat, universal with A-A-10 Eco Balance speed additive.
Key Features: Reduction of drying times on vertical surfaces.
 Additive A-A-10 increases the chemical reactivity of the products in which it is used, allowing shorter waiting times before polishing operations or reassembly can be started.

		3:1:1			
	Mixing Ratio	100 % by volume	A-C-20		
	Hardener	33 % by volume	A-H-410, -H-430 Eco Balance top coat hardener		
	Reducer	33 % by volume	A-A-10 Eco Balance speed additive		
	Spray viscosity at 20°C	DIN 4:	18-21 s	Potlife at 20°C	45 min

Application:		Compliant gravity-feed spray gun		HVLP spray gun
Application pressure	bar	2	2	
Nozzle pressure	bar		0.7	
Nozzle size		1.3-1.4	1.3	
Number of spray coats		1 ½ spray coats (no flash-off between coats required)		
Flash off at 20°C	min	No flash-off before oven drying.		
Film thickness	µm	40-60		

Safety advice:

The products are suitable for professional use only.
 It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Drying at 20°C	4 h
Drying at 40°C	30-45 min
Drying at 60°C	15-20 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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