





A-C-24



Eco Balance clear coat, ultimate drying



A brand of BASF –
We create chemistry

Application: AraClass - Eco Balance clear coat for Glasurit waterborne basecoats.
Key Features: Eco effectiveness clear coat - full flexibility with optimized process times. For multiple vertical and horizontal panels.
Remarks: Select hardener and reducer according to ambient temperature and size of object to be painted.

		3:1:1	
	Mixing Ratio	100 % by volume	A-C-24
	Hardener	33 % by volume	A-H-410, -H-420, -H-430, -H-440 Eco Balance topcoat hardener
	Reducer	33 % by volume	A-R-110, -R-120, -R-130 Eco Balance reducer
	Spray viscosity at 20°C	DIN 4: 17-19 s	
	Potlife at 20°C	30 min	

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	
Nozzle size	1.2-1.3	
Number of spray coats	2	
Flash off at 20°C	1 - 3 min intermediate flash off between the spray coats. No flash off before oven drying.	
Film thickness	40-50 µm	
Application Remark	Alternatively: 1 ½ spray coats (no flash off between coats required).	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Drying at 20°C	2-3 h
Drying at 40°C	20 min
Drying at 60°C	10 min

Remark

Polishing after specified drying time and cooling.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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