

A-C-90

Eco Balance clear coat, extra mat








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Application: AraClass - Eco Balance clear coat for Glasurit waterborne basecoats.

Key Features: Eco effectiveness clearcoat - extra mat.
Required for the repair of mat OEM finishes.

Remarks: Stir well before use.
Mix with A-C-92 Eco Balance mat clear coat in order to achieve desired gloss level.
A-C-90 must not be used in mixing shelves.

		2:1			
	Mixing Ratio	100 % by volume	A-C-90		
	Hardener	50 % by volume	A-H-490 Eco Balance top coat hardener, mat		
	Spray viscosity at 20°C	DIN 4: 18-22 s	Potlife at 20°C	2 h	

Application:		 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2	2
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		2	
Flash off at 20°C	min	Flash off until mat between spraycoats and before stoving. After the first spraycoat, allow to flash off for 10 – 15 min, after the second spraycoat for 15 – 20 min. Do not flash off for more than 25 minutes after each spraycoat.	
Film thickness	µm	40-50	

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)700: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 700 g/litres.

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Drying at 20°C 8 h

Drying at 60°C 30 min



Infrared (short wave) 10 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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