




A-C-92

Eco Balance clear coat, mat



A brand of BASF –
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- Application:** AraClass - Eco Balance clear coat for Glasurit basecoats.
- Key Features:** Eco effectiveness clear coat - mat.
Required for the repair of mat OEM finishes.
- Remarks:** Stir well before use.
Mix with A-C-90 Eco Balance extra mat clear coat in order to achieve desired gloss level.
A-C-92 must not be used in mixing shelves.
When using A-H-491 this will decrease the gloss level.
Stagger overlaps on the first and second coat.
If necessary, up to 10% A-R-120 /-130 can be added. (By adding additional reducer this can lower the gloss level).

		2:1	
	Mixing Ratio	100 % by volume	A-C-92
	Hardener	50 % by volume	A-H-490, -H-491 Eco Balance topcoat hardener, mat / mat slow
	Spray viscosity at 20°C	DIN 4: 17-22 s	
	Potlife at 20°C	2 h	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIB(e)(840)629: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 629 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	2 bar
Nozzle pressure		0.7 bar
Nozzle size	1.2-1.3	1.3
Number of spray coats	2	
Flash off at 20°C	Flash off until mat between spray coats and before drying.	
Film thickness	40-50 µm	



Drying at 20°C 8 h
Drying at 60°C 30 min



Infrared (short wave) 10 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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