

A-C-92

Eco Balance clear coat, mat



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Application: AraClass - Eco Balance clear coat for Glasurit waterborne basecoats.
Key Features: Eco effectiveness clear coat - mat.
 Required for the repair of mat OEM finishes.
Remarks: Stir well before use.
 Mix with A-C-90 Eco Balance extra mat clear coat in order to achieve desired gloss level.
 A-C-92 must not be used in mixing shelves.

2:1



Mixing Ratio

100 % by volume A-C-92



Hardener

50 % by volume A-H-490
 Eco Balance top coat hardener, mat



Spray viscosity at 20°C

DIN 4: 18-22 s **Potlife at 20°C** 2 h

Application:		Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2	2
Nozzle pressure	bar		0.7
Nozzle size		1.3-1.4	1.3
Number of spray coats		2	
Flash off at 20°C	min	Flash off until mat between spraycoats and before stoving. After the first spraycoat, allow to flash off for 10 – 15 min, after the second spraycoat for 15 – 20 min. Do not flash off for more than 25 minutes after each spraycoat.	
Film thickness	µm	40-50	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIB(e)(840)700: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 700 g/litres.

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Drying at 20°C 8 h

Drying at 60°C 30 min



Infrared (short wave) 10 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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