

A-T-20

Variant with A-A-10 Eco Balance speed additive



A brand of BASF –
We create chemistry

Application: A-T-20 Eco Balance 22 Line mixing clear (according to mixing formula) with A-A-10 Eco Balance speed additive.

Key Features: Reduction of drying times on vertical surfaces.
Additive A-A-10 increases the chemical reactivity of the products in which it is used, allowing shorter waiting times before polishing operations or reassembly can be started.

		3:1:1		
	Mixing Ratio	100 % by volume	A-T-20 (according to mixing formula)	
	Hardener	33 % by volume	A-H-410, -H-430 Eco Balance top coat hardener	
	Reducer	33 % by volume	A-A-10 Eco Balance speed additive	
	Spray viscosity at 20°C	DIN 4: 20-24 s	Potlife at 20°C	30 min

Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Flash off at 20°C	min	approx. 5 minutes after each spray coat
Film thickness	µm	50-70
Application Remark	Alternatively: 1 ½ spray coats (no flash off between coats required).	

Safety advice:
The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Drying at 20°C 4 h
Drying at 60°C 20 min



Infrared (short wave) 6 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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