

A-T-20

Variant with A-A-14 Eco Balance flex additive



A brand of BASF –
We create chemistry

Application:	A-T-20 Eco Balance 22 Line mixing clear (according to mixing formula) with A-A-14 Eco Balance flex additive.
Key Features:	Elastified
Remarks:	Addition of 25% by vol.

	Mixing Ratio PreMix	4	A-T-20		
		1	A-A-14		
		3:1:1			
	Mixing Ratio	100 % by volume	PreMix		
	Hardener	33 % by volume	A-H-410, -H-430, -H-440 Eco Balance top coat hardener		
	Reducer	33 % by volume	A-R-110, -R-120, -R-130 Eco Balance reducer		
	Spray viscosity at 20°C	DIN 4:	18-22 s	Potlife at 20°C	4 h

Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats		2
Film thickness	µm	50-60

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

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Drying at 20°C 16 h

Drying at 60°C 45 min



Infrared (short wave) 8 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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