

A-T-20

Variant with A-A-40 Eco Balance texture additive



A brand of BASF –
We create chemistry

Application: A-T-20 Eco Balance 22 Line mixing clear (according to mixing formula) with A-A-40 Eco Balance texture additive.

Remarks: Add up to 100% of A-A-40 to produce the desired texture or mix as per published mixing formula.



Mixing Ratio PreMix

1 A-T-20
1 A-A-40

Or according to mixing formula.

3:1:1



Mixing Ratio

100 % by volume PreMix



Hardener

33 % by volume A-H-430
Eco Balance topcoat hardener



Reducer

33 % by volume A-R-120
Eco Balance reducer



Spray viscosity at 20°C

DIN 4: 18-22 s

Potlife at 20°C

6 h

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3
Number of spray coats	2	
Flash off at 20°C	Flash off until mat between spray coats and before stoving.	
Film thickness	50-70 µm	



Drying at 20°C 10 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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