

A-T-20

Variant with G-A-990 Matting agent



A brand of BASF –
We create chemistry

Application: A-T-20 Eco Balance 22 Line mixing clear (according to mixing formula) with G-A-990 Matting agent. Also for use on plastics, without addition of A-A-14 Eco Balance Flex Additive

Remarks:

- Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!
- **Stir immediately after adding G-A-990 Matting Agent!**



Mixing Ratio PreMix 100 % by weight A-T-20

semi-gloss
add 25% by weight G-A-990
satin gloss
add 35% by weight G-A-990
silky matt
add 45% by weight G-A-990
Or as per published formula.

3:1:1



Mixing Ratio 100 % by volume PreMix



Hardener 33 % by volume A-H-430
Eco Balance top coat hardener



Reducer 33 % by volume A-R-120
Eco Balance reducer



Spray viscosity at 20°C DIN 4: 18-22 s **Potlife at 20°C** 2 h

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats		2
Flash off at 20°C	min	Flash off until mat between spray coats and before stoving. After the first spray coat, allow to flash off for 10 – 15 min, after the second spray coat for 15 – 20 min. Do not flash off for more than 25 minutes after each spray coat.
Film thickness	µm	50-70



Drying at 20°C 10 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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