

# A-U-17

Variant for primer application



A brand of BASF –  
We create chemistry

|                      |   |
|----------------------|---|
| <b>Application:</b>  | AraClass - Eco Balance undercoat solutions.   |
| <b>Key Features:</b> | Eco Balance plastic primer filler, grey for paintable plastics.<br>Suitable for use as an adhesion promoter in three stage systems. |
| <b>Remarks:</b>      | Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-17.                                      |

## Handling



### Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

|  |                                |                 |                         |
|--|--------------------------------|-----------------|-------------------------|
|  |                                | <b>4:1:1</b>    |                         |
|  | <b>Mixing Ratio</b>            | 100 % by volume | A-U-17                  |
|  | <b>Hardener</b>                | 25 % by volume  | A-H-200                 |
|  | <b>Reducer</b>                 | 25 % by volume  | A-R-110, -R-120, -R-125 |
|  | <b>Spray viscosity at 20°C</b> | DIN 4: 17-19 s  |                         |
|  | <b>Potlife at 20°C</b>         | 3.5 h           |                         |

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II B(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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| Application:          |  Compliant gravity-feed spray gun |  HVLP spray gun |
|-----------------------|--|--|
| Application pressure  | 2 bar  |  |
| Nozzle pressure       |  | 0.7 bar  |
| Nozzle size           | 1.3-1.4  | 1.3  |
| Number of spray coats |  | 1  |
| Flash off at 20°C     |  | 20 min   |
| Film thickness        |  | ~20 µm   |

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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