

A-U-17

Variant for sanding filler application



A brand of BASF –
We create chemistry





Application:	AraClass - Eco Balance undercoat solutions.
Key Features:	Eco Balance plastic primer filler, grey for paintable plastics.
Remarks:	On top the dried, sanded and cleaned A-B-47, the product A-U-17 should be applied, dried and sanded. Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-17.

Handling



Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

		4:1:1		
	Mixing Ratio	100 % by volume	A-U-17	
	Hardener	25 % by volume	A-H-200	
	Reducer	25 % by volume	A-R-110, -R-120, -R-125	
	Spray viscosity at 20°C	DIN 4: 17-19 s	Potlife at 20°C	3.5 h

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Application:	Compliant gravity-feed spray gun	HVL spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.3-1.4	1.3
Number of spray coats		½ + 1
Film thickness	µm	30-40



Drying at 60°C 30 min



Orbital sanding, dry P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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