

A-U-24

Eco Balance wash primer



A brand of BASF –
We create chemistry

Application: AraClass - Eco Balance undercoat solutions.
Key Features: Eco effectiveness - anti-corrosion primer for bare metal surfaces.
Remarks: Clean the surface with A-P-15 Eco Balance universal cleaner before applying A-U-24.

Handling



Product is suitable on

- Sheet steel
- Galvanised sheet steel
- Aluminium

1:1



Mixing Ratio 100 % by volume A-U-24



Hardener 100 % by volume A-H-612



Spray viscosity at 20°C DIN 4: 14-16 s **Potlife at 20°C** 7 days

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure bar

2

Nozzle pressure bar

0.7

Nozzle size

1.3-1.6

1.3-1.7

Number of spray coats

1 - 2

Film thickness

µm

10-15

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c III)(780)760: The EU limit value for this product (product category: IIB.c III) in ready to use form is max 780 g/litre of VOC. The VOC content of this product is 760 g/litres.

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Drying at 20°C

10 min

Remark

Not recoatable with polyester body filler or waterborne products!

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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