A-U-33

Variant for primer application (metal)

ECO BALANCE Repair and protect.

Glasurit®

A brand of BASF –
We create chemistry

Application:	AraClass - Eco Balance undercoat solutions.
Key Features:	Eco Balance DTM, white. No need to sand new e-coated parts.
Remarks:	Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-33.

Handling

Product is suitable on

- Sheet steel
- Galvanised sheet steel
- Aluminium
- OEM parts with e-coat
- Old paintwork

		5:1:1	
	Mixing Ratio	100 % by volume	A-U-33
	Hardener	20 % by volume	A-H-600
	Reducer	20 % by volume	A-R-125, -R-110, -R-120, -R-130
	Spray viscosity at 20°C	DIN 4: 18-20 s	
	Potlife at 20°C	90 min	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

BASF Coatings GmbH - Automotive Refinish Coatings Solutions Europe - Glasuritstrasse 1 - 48165 Münster - Germany   11/2023

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Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.7	1.3-1.7
Number of spray coats	1 thin coat (covering)	
Flash off at 20°C	10-15 min	
Film thickness	10-20 µm	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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