

# A-U-33

Variant for wet-on-wet application (metal)



A brand of BASF –  
We create chemistry

<b>Application:</b>	AraClass - Eco Balance undercoat solutions.
<b>Key Features:</b>	Eco Balance DTM, white. No need to sand new e-coated parts.
<b>Remarks:</b>	A-U-33 can be mixed with A-U-39 to achieve different grey shades. Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-33.

## Handling

### Product is suitable on



- Sheet steel
- Galvanised sheet steel
- Aluminium
- OEM parts with e-coat
- Old paintwork

### 4:1:1



#### Mixing Ratio

100 % by volume      A-U-33



#### Hardener

25 % by volume      A-H-600



#### Reducer

25 % by volume      A-R-125, -R-110, -R-120, -R-130



#### Spray viscosity at 20°C

DIN 4:      15-20 s

#### Potlife at 20°C

90 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3
Number of spray coats	½ + 1	
Flash off at 20°C	Flash off between spray coats until mat and 25 - 30 min flash off after application.	
Film thickness	30-40 µm	
Application Remark	(half spray coat on body filler area and one spray coat whole repair area)	

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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