

A-U-37

Variant for primer filler application for A-B-57 Spray body filler



A brand of BASF –
We create chemistry

Application: AraClass - Eco Balance undercoat solutions.
Key Features: Eco Balance DTM, grey.
Remarks: Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-37.

Handling

Product is suitable on

- Sheet steel
- OEM parts with e-coat
- Old paintwork



Wipes A-P-50 and Primer A-U-37 needed on bare

- Galvanised sheet steel
- Aluminium

4:1:1



Mixing Ratio 100 % by volume A-U-37



Hardener 25 % by volume A-H-600



Reducer 25 % by volume A-R-125, -R-110, -R-120, -R-130



Spray viscosity at 20°C DIN 4: 18-20 s

Potlife at 20°C 90 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.6-1.8	1.7-1.9
Number of spray coats	2	
Flash off at 20°C	Flash off between spray coats until mat, no flash off before drying.	
Film thickness	40-50 µm	



Drying at 60°C 60 min



Infrared (short wave) 15 min
(4 min 15°C/min up to max. 60°C and 11 min 20°C/min up to max. 80°C)



Orbital sanding, dry P400

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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