

A-U-37

Variant for sanding filler (paintable plastics)



A brand of BASF – We create chemistry

Application: AraClass - Eco Balance undercoat solutions.
Key Features: Eco Balance DTM, grey.
Remarks: Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-37.

Handling



Use on plastic substrates in combination with Eco Balance plastic adhesion additive A-A-30.

Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

5:1:1



Mixing Ratio 100 % by volume A-U-37



Hardener 20 % by volume A-H-600



Reducer 20 % by volume A-A-30



Spray viscosity at 20°C DIN 4: 18-20 s **Potlife at 20°C** 90 min

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure bar

2

Nozzle pressure bar

0.7

Nozzle size

1.6-1.8

1.7-1.9

Number of spray coats

½ + 1

Film thickness µm

50-70

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Drying at 20°C 16 h

Drying at 60°C 35 min



Infrared (short wave) 9 min



Orbital sanding, dry

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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