

# A-U-39

Variant high-build primer filler



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
<b>Application:</b>	AraClass - Eco Balance undercoat solutions.
<b>Key Features:</b>	Eco Balance DTM, black. No need to sand new e-coated parts.
<b>Remarks:</b>	A-U-39 can be mixed with A-U-33 to achieve different grey shades. Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-39.

## Handling

### Product is suitable on



- Sheet steel
- Galvanised sheet steel
- Aluminium
- OEM parts with e-coat
- Old paintwork

	<b>5:1:1</b>			
	<b>Mixing Ratio</b>	100 % by volume	A-U-39	
	<b>Hardener</b>	20 % by volume	A-H-600	
	<b>Reducer</b>	20 % by volume	A-R-125, -R-110, -R-120, -R-130	
	<b>Spray viscosity at 20°C</b>	DIN 4:	18-20 s	<b>Potlife at 20°C</b> 90 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.6-1.8
		1.7-1.9
Number of spray coats		½ + 2
Film thickness	µm	80-120



Drying at 20°C 16 h

Drying at 60°C 45 min



Infrared (short wave) 15 min



Orbital sanding, dry

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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