

A-U-57

Variant with A-A-10 Eco Balance speed additive



A brand of BASF –
We create chemistry

Application: AraClass - Eco Balance undercoat solutions.
Key Features: Reduction of drying times
Remarks: Color corresponds to grey shade concept /03.

Handling







Product is suitable on

OEM parts with e-coat
 Old paintwork
 GRP / SMC

If bare metal areas are primed, the product can be used on

Sheet steel
 Galvanised sheet steel
 Aluminium

		4:1:1			
	Mixing Ratio	100 % by volume		A-U-57	
	Hardener	25 % by volume		A-H-200	
	Reducer	25 % by volume		A-A-10	
	Spray viscosity at 20°C	DIN 4:	18-23 s	Potlife at 20°C	30 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.6-1.8
Number of spray coats		2
Flash off at 20°C	min	Flash off between spray coats until mat, no flash off before drying.
Film thickness	µm	50-70



Drying at 20°C 40 min

Drying at 60°C 10 min



Infrared (short wave) 4 min



Orbital sanding, dry

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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