

A-U-63

Variant with A-A-30 Eco Balance plastic adhesion additive for paintable plastics



A brand of BASF –
We create chemistry

Application:	AraClass - Eco Balance undercoat solutions.
Key Features:	Eco Balance air-drying DTM, white
Remarks:	Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-63. This product is not suitable for high build application.

Handling

Use on plastic substrates in combination with Eco Balance plastic adhesion additive A-A-30.

Product is suitable on

PC-PBTP / PA / PPO / rigid PVC

If plastic parts are primed with A-U-10S, the product in combination with Eco Balance plastic adhesion additive A-A-30 can be used on

Pur-RIM / PP-EPDM / ABS



		4:1:1	
	Mixing Ratio	100 % by volume	A-U-63
	Hardener	25 % by volume	A-H-210
	Reducer	25 % by volume	A-A-30
	Spray viscosity at 20°C	DIN 4: 16-18 s	
	Potlife at 20°C	60 min	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	2 bar	
Nozzle size	1.4-1.6	
Number of spray coats	2	
Flash off at 20°C	Flash off between spray coats until mat, no flash off before drying.	
Film thickness	50-70 µm	

	Drying at 20°C	60 min
	Drying at 40°C	20 min
	Drying at 60°C	10 min
	Infrared (short wave)	4 min

	Orbital sanding, dry	P400-P600
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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