

A-U-63

Variant with A-A-30 Eco Balance plastic adhesion additive for paintable plastics



A brand of BASF –
We create chemistry

- Application:** AraClass - Eco Balance undercoat solutions.
- Key Features:** Eco Balance air-drying DTM, white
- Remarks:** Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-63.

Handling

Use on plastic substrates in combination with Eco Balance plastic adhesion additive A-A-30.

Product is suitable on

PC-PBTP / PA / PPO / rigid PVC

If plastic parts are primed with A-U-10S, the product in combination with Eco Balance plastic adhesion additive A-A-30 can be used on

Pur-RIM / PP-EPDM / ABS



		4:1:1			
	Mixing Ratio	100 % by volume	A-U-63		
	Hardener	25 % by volume	A-H-210		
	Reducer	25 % by volume	A-A-30		
	Spray viscosity at 20°C	DIN 4:	16-18 s	Potlife at 20°C	60 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Application:		Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2	
Nozzle size		1.6-1.8	
Number of spray coats		2	
Flash off at 20°C	min	No flash off between spray coats, no flash off before drying.	
Film thickness	µm	50-70	



Drying at 20°C 60 min

Drying at 60°C 10 min



Infrared (short wave) 4 min



Orbital sanding, dry

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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