

# A-U-67

Variant with A-A-30 Eco Balance plastic adhesion additive for paintable plastics



A brand of BASF –  
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<b>Application:</b>	AraClass - Eco Balance undercoat solutions.
<b>Key Features:</b>	Eco Balance air-drying DTM, grey
<b>Remarks:</b>	Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-67. This product is not suitable for high build application.

## Handling

Use on plastic substrates in combination with Eco Balance plastic adhesion additive A-A-30.





**Product is suitable on**

PC-PBTP / PA / PPO / rigid PVC

**If plastic parts are primed with A-U-10S, the product in combination with Eco Balance plastic adhesion additive A-A-30 can be used on**

Pur-RIM / PP-EPDM / ABS



		<b>4:1:1</b>	
	<b>Mixing Ratio</b>	100 % by volume	A-U-67
	<b>Hardener</b>	25 % by volume	A-H-210
	<b>Reducer</b>	25 % by volume	A-A-30
	<b>Spray viscosity at 20°C</b>	DIN 4:      16-18 s	
	<b>Potlife at 20°C</b>	60 min	

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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<b>Application:</b>	<b>Compliant gravity-feed spray gun</b>	<b>HVLP spray gun</b>
<b>Application pressure</b>	2 bar	
<b>Nozzle size</b>	1.4-1.6	
<b>Number of spray coats</b>	2	
<b>Flash off at 20°C</b>	Flash off between spray coats until mat, no flash off before drying.	
<b>Film thickness</b>	50-70 µm	

	<b>Drying at 20°C</b>	60 min
	<b>Drying at 40°C</b>	20 min
	<b>Drying at 60°C</b>	10 min
	<b>Infrared (short wave)</b>	4 min

	<b>Orbital sanding, dry</b>	P400-P600
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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