

A-U-69

Variant with A-A-30 Eco Balance plastic adhesion additive for paintable plastics



A brand of BASF –
We create chemistry

Application:	AraClass - Eco Balance undercoat solutions.
Key Features:	Eco Balance air-drying DTM, black
Remarks:	Clean the surface with A-P-25 Eco Balance universal waterborne cleaner before applying A-U-69. This product is not suitable for high build application.

Handling

Use on plastic substrates in combination with Eco Balance plastic adhesion additive A-A-30.

Product is suitable on

PC-PBTP / PA / PPO / rigid PVC

If plastic parts are primed with A-U-10S, the product in combination with Eco Balance plastic adhesion additive A-A-30 can be used on

Pur-RIM / PP-EPDM / ABS



		4:1:1	
	Mixing Ratio	100 % by volume	A-U-69
	Hardener	25 % by volume	A-H-210
	Reducer	25 % by volume	A-A-30
	Spray viscosity at 20°C	DIN 4: 16-18 s	
	Potlife at 20°C	60 min	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	2 bar	
Nozzle size	1.4-1.6	
Number of spray coats	2	
Flash off at 20°C	Flash off between spray coats until mat, no flash off before drying.	
Film thickness	50-70 µm	

	Drying at 20°C	60 min
	Drying at 40°C	20 min
	Drying at 60°C	10 min
	Infrared (short wave)	4 min

	Orbital sanding, dry	P400-P600
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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