

# A-U-87

Variant for paintable plastics



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**Application:** AraClass - Eco Balance undercoat solutions.  
**Key Features:** Eco Balance UV primer filler, grey for paintable plastics.  
**Remarks:** Clean with A-P-25.

## Handling



**If plastic parts are primed with A-U-10S, the product can be used on**  
 Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC





Shake vigorously for 2 min before each use.



Do not expose to sunlight in storage.  
 Do not apply in direct sunlight.

Material is ready for use.

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
<b>Application pressure</b>	<b>bar</b> 2	
<b>Nozzle pressure</b>	<b>bar</b>	0.7
<b>Nozzle size</b>	1.1-1.2	1.1-1.2
<b>Number of spray coats</b>	½ + 1	
<b>Flash off at 20°C</b>	<b>min</b>	20 s between the first and the second coat.
<b>Film thickness</b>	<b>µm</b>	max. 80 µm

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II(c I)(540)540:** The EU limit value for this product ( product category: IIB.c I )in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 540 g/litres.

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## UV Curing

5 min (UV-A > 6 mW/ cm<sup>2</sup>)

By using LED lamps, the drying time can be reduced due to their higher intensity in the decisive wavelength range. This must be checked individually.



## Orbital sanding, dry

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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