

# A-U-88

Eco Balance UV primer filler, dark grey



A brand of BASF –  
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<b>Application:</b>	AraClass - Eco Balance undercoat solutions.
<b>Key Features:</b>	Eco effectiveness - UV primer filler. For good corrosion resistance, excellent topcoat holdout.
<b>Remarks:</b>	Clean with A-P-15 or A-P-25.

## Handling

### Product is suitable on

- Sheet steel
- Galvanised sheet steel
- Aluminium
- Old paintwork
- GRP / SMC



Shake vigorously for 2 min before each use.



Do not expose to sunlight in storage.  
Do not apply in direct sunlight.

Material is ready for use.

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c 1)(540)540:** The EU limit value for this product ( product category: IIB.c I )in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 540 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVL P spray gun
<b>Application pressure</b>	<b>bar</b>	2
<b>Nozzle pressure</b>	<b>bar</b>	0.7
<b>Nozzle size</b>		1.1-1.2
<b>Number of spray coats</b>		½ + 1
<b>Flash off at 20°C</b>	<b>min</b>	20 s between the first and the second coat.
<b>Film thickness</b>	<b>µm</b>	max. 80 µm
<b>Application Remark</b>	Alternatively: max.120 µm with 60s between the first and the second coat and 90s flash off before UV drying.	



**UV Curing**

5 min (UV-A > 6 mW/ cm<sup>2</sup>)

By using LED lamps, the drying time can be reduced due to their higher intensity in the decisive wavelength range. This must be checked individually.



**Orbital sanding, dry**

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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