

# A-U-88

Variant for paintable plastics



A brand of BASF –  
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**Application:** AraClass - Eco Balance undercoat solutions.  
**Key Features:** Eco Balance UV primer filler, dark grey for paintable plastics.  
**Remarks:** Clean with A-P-25.

## Handling



**If plastic parts are primed with A-U-10S, the product can be used on**  
 Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC



Shake vigorously for 2 min before each use.  
 Material should not be stirred.



Do not expose to sunlight in storage.  
 Do not apply in direct sunlight.

Material is ready for use.

**Application:**



**Compliant gravity-feed spray gun**



**HVLP spray gun**

**Application pressure**

2 bar

**Nozzle pressure**

0.7 bar

**Nozzle size**

1.1-1.2

1.1-1.2

**Number of spray coats**

½ + 1

**Flash off at 20°C**

20 s between the first and the second coat.

**Film thickness**

max. 80 µm

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II(c I)(540)540:** The EU limit value for this product ( product category: IIB.c I )in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 540 g/litres.

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## UV Curing

5 min (UV-A > 6 mW/ cm<sup>2</sup>)

By using LED lamps, the curing time can be reduced to 1 minute due to the higher intensity of the wavelength. This depends on the lamp manufacturer and must be checked individually. For more details, please check the UV lamp list.



## Orbital sanding, dry

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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