

A-U-88

Variant for paintable plastics



A brand of BASF –
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Application: AraClass - Eco Balance undercoat solutions.
Key Features: Eco Balance UV primer filler, dark grey for paintable plastics.
Remarks: Clean with A-P-25.

Handling



If plastic parts are primed with A-U-10S, the product can be used on
 Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC



Shake vigorously for 2 min before each use.



Do not expose to sunlight in storage.
 Do not apply in direct sunlight.

Material is ready for use.

Application:	Compliant gravity-feed spray gun	HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.1-1.2	1.1-1.2
Number of spray coats	½ + 1	
Flash off at 20°C	min	20 s between the first and the second coat.
Film thickness	µm	max. 80 µm

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(c I)(540)540: The EU limit value for this product (product category: IIB.c I)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 540 g/litres.

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UV Curing

5 min (UV-A > 6 mW/ cm²)

By using LED lamps, the drying time can be reduced due to their higher intensity in the decisive wavelength range. This must be checked individually.



Orbital sanding, dry

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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