

A-U-93

Eco Balance wet-on-wet filler, white



A brand of BASF –
We create chemistry

- Application:** AraClass - Eco Balance undercoat solutions.
- Key Features:** Eco effectiveness - wet-on-wet filler.
For fast repair of new panels due to no sanding and no drying times.
No need to sand new e-coated parts.
- Remarks:** A-U-93 can be mixed with A-U-99 to achieve different grey shades.

Handling





Product is suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC



If bare metal areas are primed, the product can be used on

- Sheet steel
- Galvanised sheet steel
- Aluminium

| | | | |
|---|--------------------------------|-----------------|-------------------------|
| | | 3:1:1 | |
|  | Mixing Ratio | 100 % by volume | A-U-93 |
|  | Hardener | 33 % by volume | A-H-200 |
|  | Reducer | 33 % by volume | A-R-125, -R-110, -R-120 |
|  | Spray viscosity at 20°C | DIN 4: 17-19 s | |
| | Potlife at 20°C | 2 h | |

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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| Application: |  Compliant gravity-feed spray gun |  HVLP spray gun |
|-----------------------|--|--|
| Application pressure | 2 bar | |
| Nozzle pressure | | 0.7 bar |
| Nozzle size | 1.3-1.4 | 1.3-1.4 |
| Number of spray coats | 1-2 (one on body-filled area and one on entire surface to be painted) | |
| Flash off at 20°C | 15-20 min | |
| Film thickness | 20-35 µm | |

Remark Apply topcoat wet on wet.
Parts coated with A-U-93 can be over coated without intermediate sanding for up to 5 days.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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