

# A-U-93

Eco Balance wet-on-wet filler, white



A brand of BASF –  
We create chemistry

- Application:** AraClass - Eco Balance undercoat solutions.
- Key Features:** Eco effectiveness - wet-on-wet filler.  
For fast repair of new panels due to no sanding and no drying times.
- Remarks:** A-U-93 can be mixed with A-U-99 to achieve different grey shades.

## Handling

### Product is suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC



### If bare metal areas are primed, the product can be used on

- Sheet steel
- Galvanised sheet steel
- Aluminium

		3:1:1		
	<b>Mixing Ratio</b>	100 % by volume	A-U-93	
	<b>Hardener</b>	33 % by volume	A-H-200	
	<b>Reducer</b>	33 % by volume	A-R-125, -R-110, -R-120	
	<b>Spray viscosity at 20°C</b>	DIN 4: 17-19 s	<b>Potlife at 20°C</b>	2 h

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.3-1.4	1.3-1.4
Number of spray coats	2	
Film thickness	µm	20-35



Drying at 20°C      15-20 min

**Remark**      Apply topcoat wet on wet.  
Parts coated with A-U-93 can be over coated without intermediate sanding for up to 5 days.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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