

A-U-93

Variant Sanding Filler with A-A-30 for paintable plastics



A brand of BASF – We create chemistry

- Application:** AraClass - Eco Balance undercoat solutions.
- Key Features:** Additive A-A-30 Eco Balance plastic adhesion additive which makes A-U-93 suitable for direct application to all paintable plastic substrates
- Remarks:** A-U-93 can be mixed with A-U-99 to achieve different grey shades.

Handling



Use on plastic substrates in combination with Eco Balance plastic adhesion additive A-A-30.

Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

3:1:1



Mixing Ratio

100 % by volume A-U-93



Hardener

33 % by volume A-H-200



Reducer

33 % by volume A-A-30



Spray viscosity at 20°C

DIN 4: 17-19 s **Potlife at 20°C** 60 min

Application:



Compliant gravity-feed spray gun



HVLP spray gun

Application pressure bar

2

Nozzle pressure bar

0.7

Nozzle size

1.3-1.4

1.3-1.4

Number of spray coats

2

Film thickness µm

40-60

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

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Drying at 60°C 25 min



Sanding manual, dry P500-P800



Orbital sanding, dry P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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