

# A-U-93

Variant Wet-on-Wet Filler with A-A-10 Eco Balance speed additive for metal



A brand of BASF –  
We create chemistry

- Application:** AraClass - Eco Balance undercoat solutions.
- Key Features:** Reduction of flash off times.  
No need to sand new e-coated parts.
- Remarks:** A-U-93 can be mixed with A-U-99 to achieve different grey shades.

## Handling



**Product is suitable on**

OEM parts with e-coat  
Old paintwork  
GRP / SMC

**If bare metal areas are primed, the product can be used on**

Sheet steel  
Galvanised sheet steel  
Aluminium

	<b>3:1:1</b>		
	<b>Mixing Ratio</b>	100 % by volume	A-U-93
	<b>Hardener</b>	33 % by volume	A-H-200
	<b>Reducer</b>	33 % by volume	A-A-10
	<b>Spray viscosity at 20°C</b>	DIN 4: 17-19 s	
	<b>Potlife at 20°C</b>	30 min	

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3-1.4
Number of spray coats	1-2 (one on body-filled area and one on entire surface to be painted)	
Flash off at 20°C	10 min	
Film thickness	20-35 µm	

#### Drying Remark

If the recommended drying time is exceeded by more than 20 min, the panel has to be lightly scuffsanded.

#### Remark

Apply topcoat wet on wet.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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