

# A-U-93

Variant Wet-on-Wet Filler with A-A-10 Eco Balance speed additive for metal



A brand of BASF –  
We create chemistry

**Application:** AraClass - Eco Balance undercoat solutions.  
**Key Features:** Reduction of flash off times.  
**Remarks:** A-U-93 can be mixed with A-U-99 to achieve different grey shades.

## Handling



**Product is suitable on**

OEM parts with e-coat  
 Old paintwork  
 GRP / SMC

**If bare metal areas are primed, the product can be used on**

Sheet steel  
 Galvanised sheet steel  
 Aluminium

		<b>3:1:1</b>			
	<b>Mixing Ratio</b>	100 % by volume	A-U-93		
	<b>Hardener</b>	33 % by volume	A-H-200		
	<b>Reducer</b>	33 % by volume	A-A-10		
	<b>Spray viscosity at 20°C</b>	DIN 4:	17-19 s	<b>Potlife at 20°C</b>	30 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II B(c I)(540)539:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVL spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size		1.3-1.4
Number of spray coats		½ + 1
Film thickness	µm	20-35



**Drying at 20°C** 10 min

**Drying Remark** If the recommended drying time is exceeded by more than 20 min, the panel has to be lightly scuffsanded.

**Remark** Apply topcoat wet on wet.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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