

A-U-93

Variant Wet-on-Wet Filler with A-A-30 for paintable plastics



A brand of BASF –
We create chemistry

- Application:** AraClass - Eco Balance undercoat solutions.
- Key Features:** Additive A-A-30 Eco Balance plastic adhesion additive which makes A-U-93 suitable for direct application to all paintable plastic substrates.
- Remarks:** A-U-93 can be mixed with A-U-99 to achieve different grey shades.

Handling







Use on plastic substrates in combination with Eco Balance plastic adhesion additive A-A-30.

Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

The product can also be applied to adjacent e-coated new parts.

		3:1:1	
	Mixing Ratio	100 % by volume	A-U-93
	Hardener	33 % by volume	A-H-200
	Reducer	33 % by volume	A-A-30
	Spray viscosity at 20°C	DIN 4: 17-19 s	
	Potlife at 20°C	60 min	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3-1.4
Number of spray coats	1-2 (one on body-filled area and one on entire surface to be painted)	
Flash off at 20°C	15-20 min	
Film thickness	20-35 µm	

Remark Apply topcoat wet on wet.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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